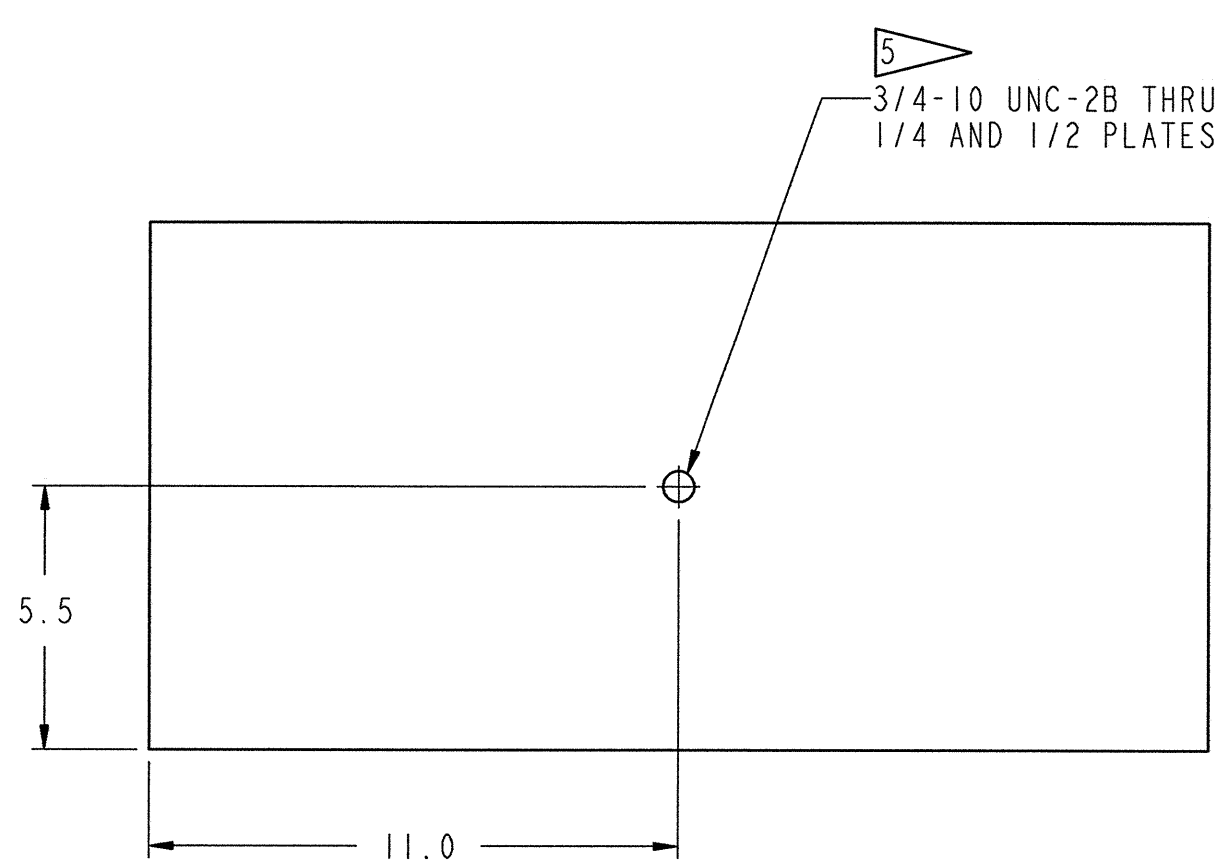
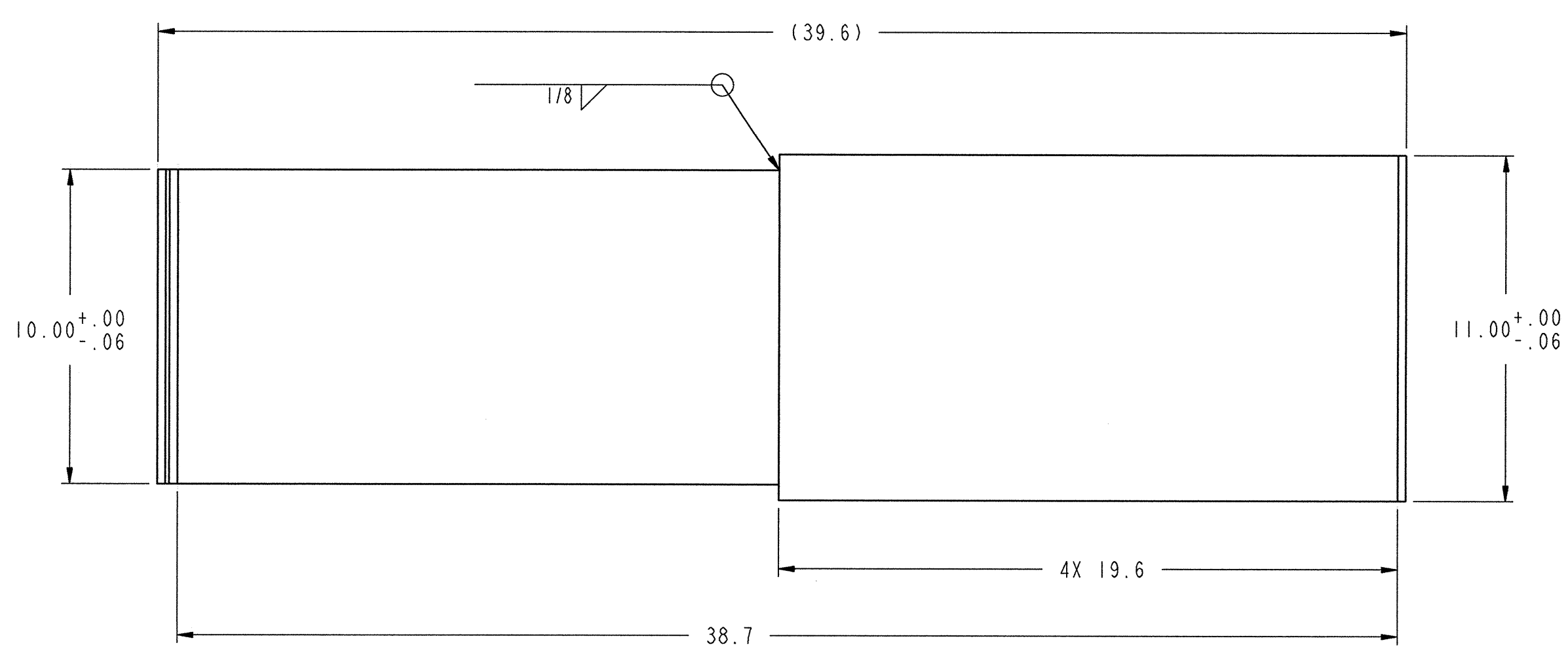
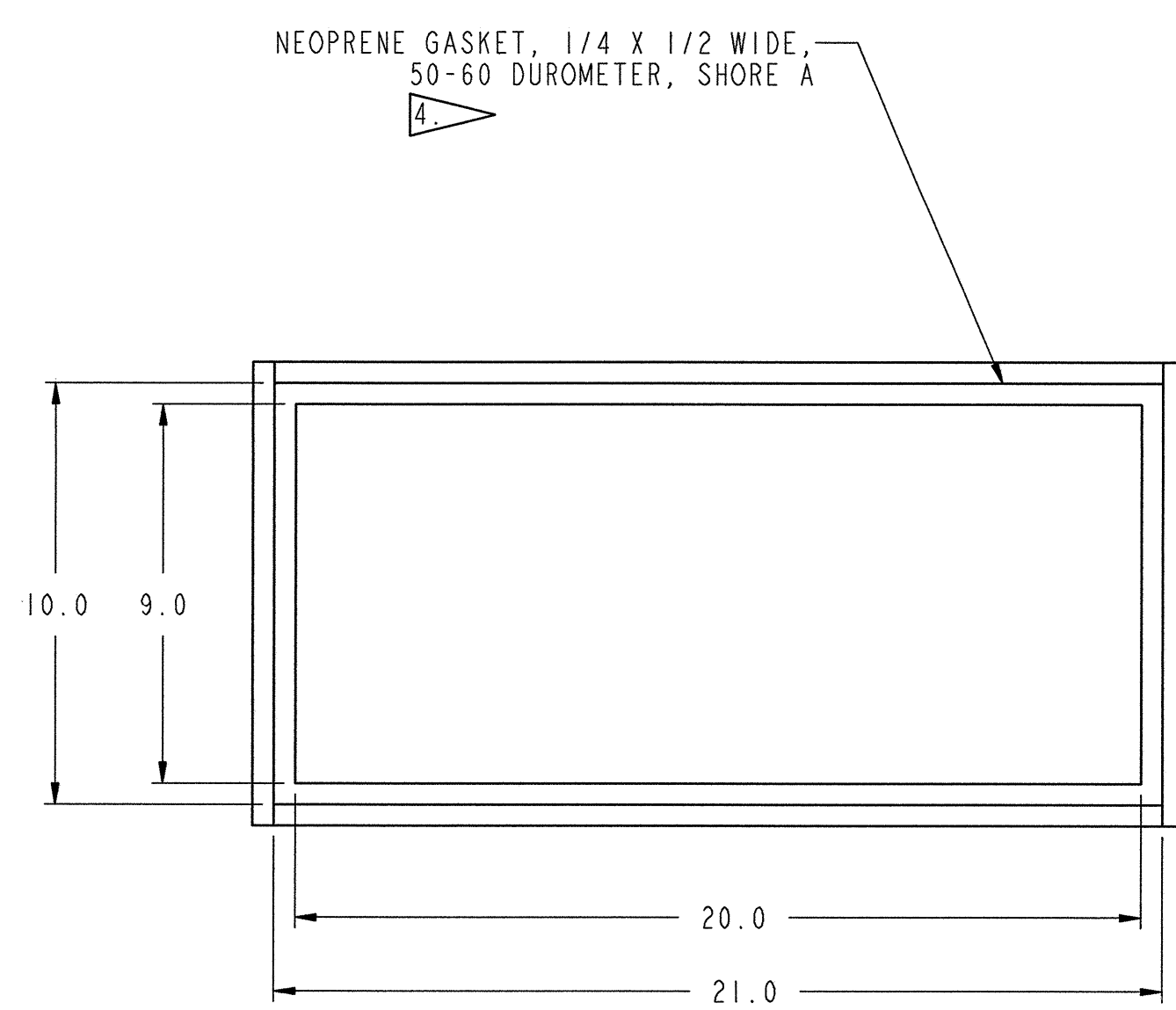
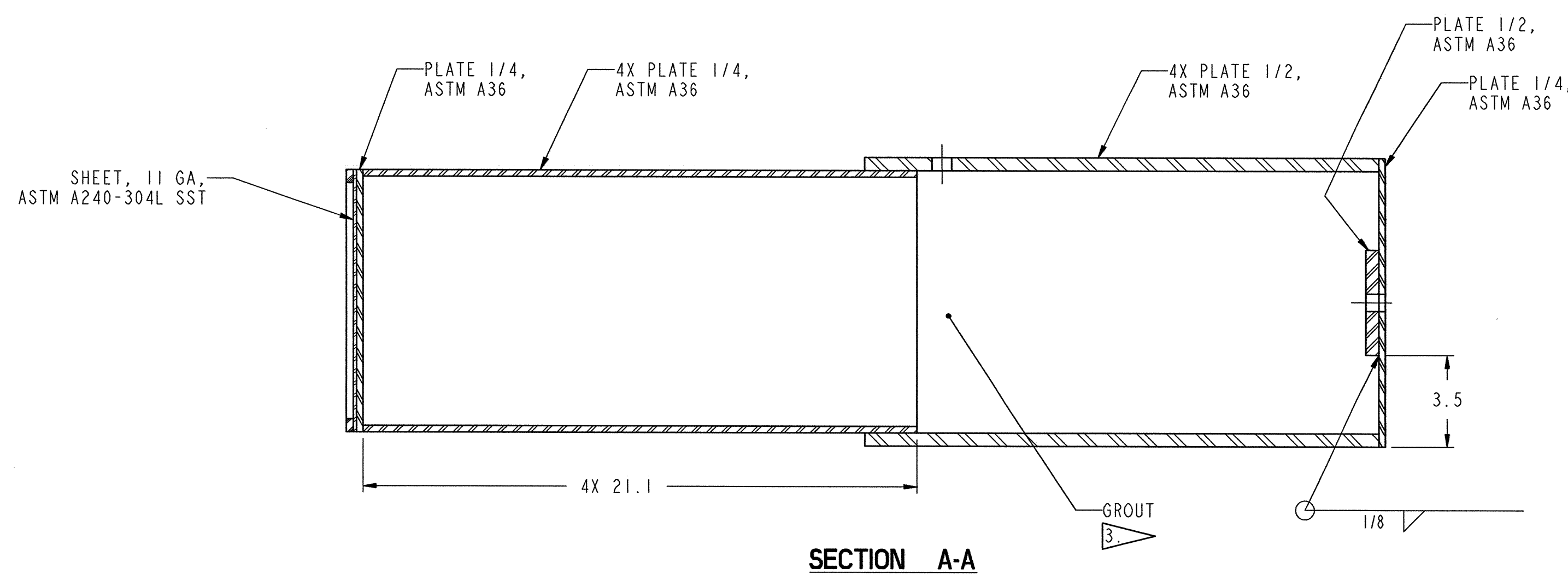
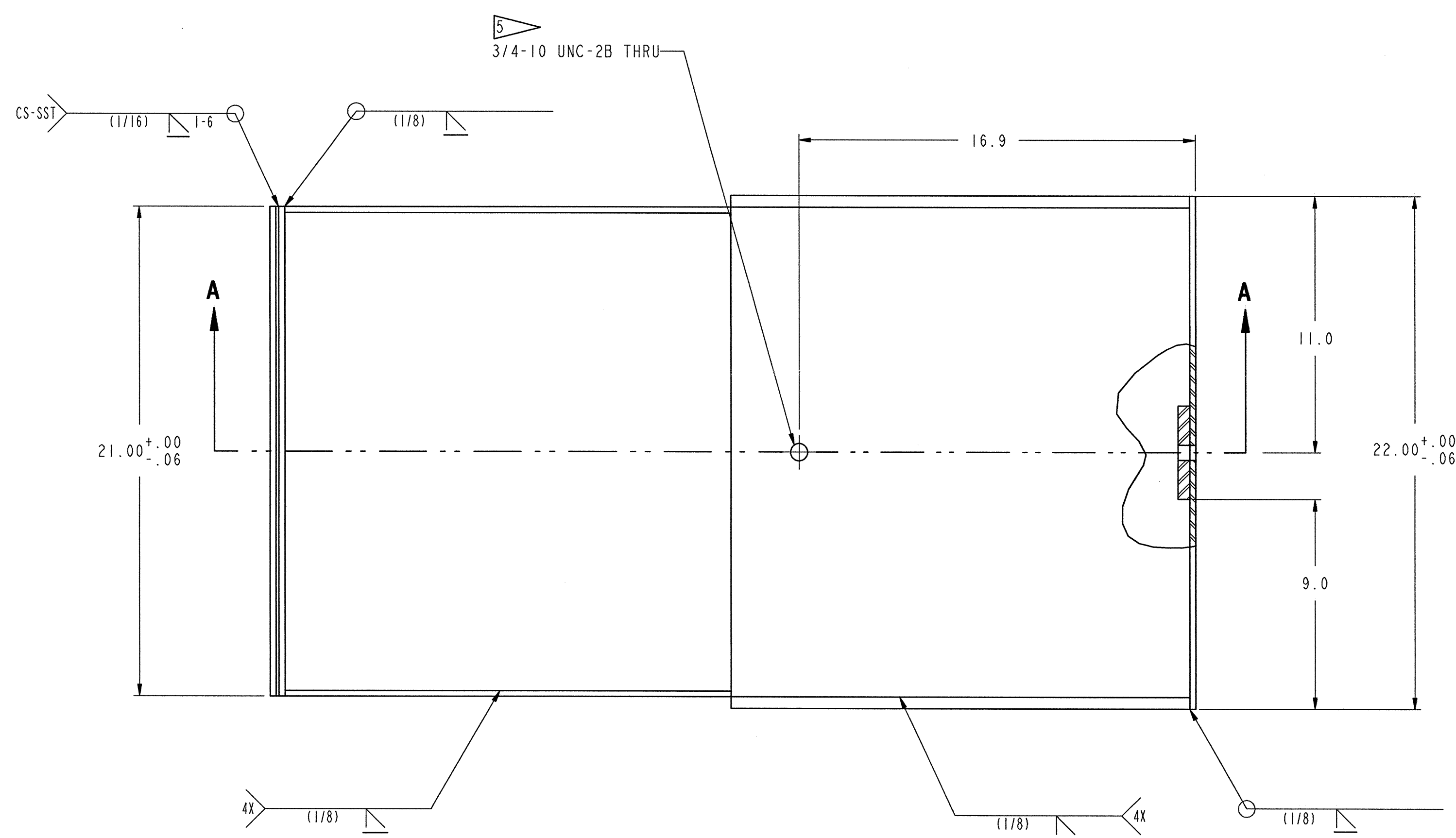


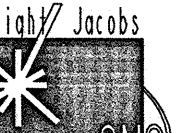


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FINAL ASS'Y:



1. THIS COMPONENT IS SUBJECT TO THE REQUIREMENTS SET FORTH IN SECTION 15065.
2. PRIME AND PAINT ALL EXPOSED CARBON STEEL IN ACCORDANCE WITH SECTION 09960.
3. FILL INDICATED CAVITY USING HEAVY WEIGHT GROUT PER SECTION 03300.
4. ADHERE NEOPRENE TO SST USING LOCTITE DURABOND E-40FL ADHESIVE.
5. KEEP TAPPED HOLES FREE OF GROUT.
6. COMPONENT WEIGHT: 1690 LBS.

SCALE: 1/4"

		Knight/Jacobs Joint Venture 701 Scarborough Road, MS R253 Oak Ridge, TN 37830 865-241-9433 fax865-241-3400		 MERRICK Engineers & Architects	
		Oak Ridge National Laboratory, managed by UT-Battelle, LLC, for the U.S. Dept. of Energy under contract DE-AC05-00OR22725			

THIS DOCUMENT CONTROLLED BY
CHANGE CONTROL SYSTEM_____3_____
ENGINEERING PROCEDURE [SNS-ENG-000]

[illegible]

DSN	P. Del	10/23/10
DRW	P. Del	10/23/10
CHK	10/23/10	10/23/10
DEPT		
PE	P. Del	11/23/10
PJ	R. Del	11/23/10
REQ		
UTB	P. Del	11/23/10
APPROVALS		